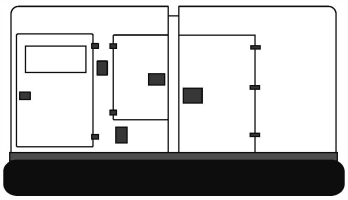
POWERINK
Power Systems



Generator set
Sound-proof type
A180JS

SPECIFICATIONS

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T4F series
A180JS, Tier 4 Final
60 Hz @ 1800rpm,3-phase/4-wiring

1 Standards & Conditions

Design Standards

The designs and the productions are in conformity with:

- Conformite Europeenne (CE)
- ISO8528-5:2005
- GB/T2820.5-2009

Electrical devices have obtained the certification of:

- CSA
- UL

Environmental Operating Conditions

- Installation place: Outdoors or indoors (well ventilated).
- Ambient temperature: -25℃ to 50℃. The coolant heater is needed when the temperature is below 5℃
- Humidity: Less than 80%.
- Altitude: Below one thousand (1000) meters.

Factory Inspection

- Inspection items.
- Protection devices working test.
- Starting ability in normal temperature.
- 50% rated power load moment capability.
- Voltage deviation and speed variation: 0%, 25%, 50%, 75%, 100%, 110% Load.

Painting Process

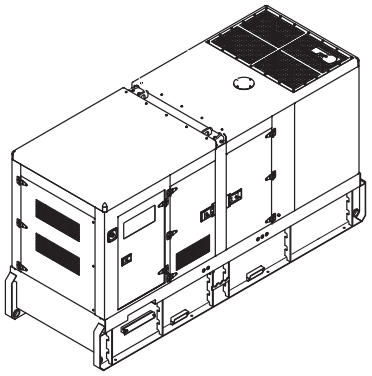
- Painting process specifications and colors are based on the manufacturer's standard.
- The customer could also choose the color which the manufacturer offers.

2 General Features

- John Deere engine 6068HG550_A
- Close coupled to Leroy Somer alternator LSA44.3VL13
- Intelligent control module PLC-7420
- ABB main circuit breaker: 500A
- Rotate speed governor: ECU
- Exhaust gas purification system with DOC, SCR
- Excitation system: Self excited, SHUNT
- Key switch
- Emergency stop switch
- ATS (automatic transfer switch) receptacle
- 1x12V/120AH battery and charger
- Lockable battery isolator switch
- Power coated canopy
- 50℃ radiator
- Oil pump on the engine
- Steel base frame
- Vibration isolators between the engine/alternator and base frame
- Dry type air filter
- Base fuel tank for 24 hours running
- Drain points for fuel tank
- Operation Manual / Specifications

3 Equipment Specification

General technical data



Model..... A180JS

Structure type ..... R

Tank capacity..... 800L

Dry weight..... 3063kg

Sound pressure level @7m 73dBA

Dimensions L×W×H..... 3650x1300x1985mm

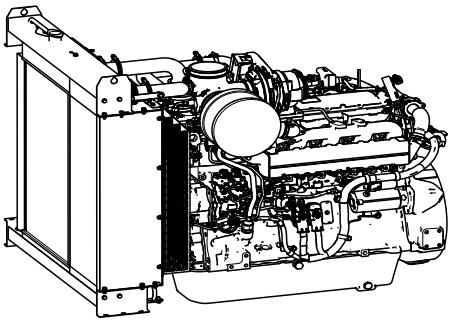
Prime Power 180kVA/144kW

Standby Power 200kVA/160kW

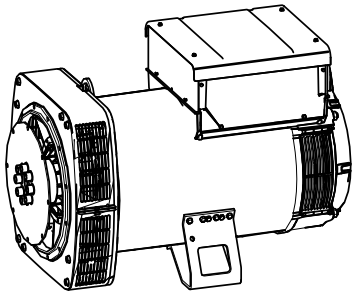
Voltage	208V	220V	230V	240V
Ampere	496.9A	470.0A	449.3A	430.6A

Genset Fuel Consumption					
Frequency/Load	25%	50%	75%	100%	110%
60Hz (L/h)	8.6	16.9	27.3	33.7	37.1

Power System

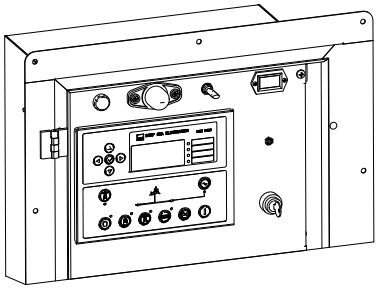


Engine Manufacturer/Brand.....John Deere
Engine Model..... 6068HG550_A
Dimensions L×W×H.....1140×720×1315mm
Dry Weigh (approx.) 770Kg
Number of Cylinders.....6
Bore 106mm
Stroke 127mm
Displacement.....6.8L
Compression Ratio 17.2
Type of injection..... High pressure common rail
Intake System..... Turbocharged
Intake Resistance .....≤3.75kPa
Cooling System .....Water cooled
Fan ..... Pusher
Battery Voltage 12V
Type of Fuel..... Ultra Low Sulfur Fuel Only
Type of Oil .....Class CJ-4/CK-4 oil as per API classification
Oil Capacity 31.0L
Type of Coolant ..... Glycol mixture
Coolant Capacity 11.9L
Back Pressure .....≤14.0kPa
Standby Power.....180kW
Prime Power.....164kW
Fuel Consumption(100%load).....33.7L/h



Alternator Manufacturer/Brand ..... Leroy Somer
Alternator Model LSA44.3VL13
Exciter.....Brushless
Cooling Fan ..... Cast alloy aluminum
Windings.....100% copper
Insulation Class ..... H
Winding Pitch.....2/3
Terminals 12
Drip Proof IP23
Altitude.....≤1000m
Overspeed .....2250 rpm
Air Flow..... 0.514m³/s(50HZ),0.617m³/s(60HZ)
Voltage Regulation .....±1.0%
Total harmonic TGH / THCat no load < 1.5 % - on load < 5%
Telephone Interference..... THF<2%;TIF<50

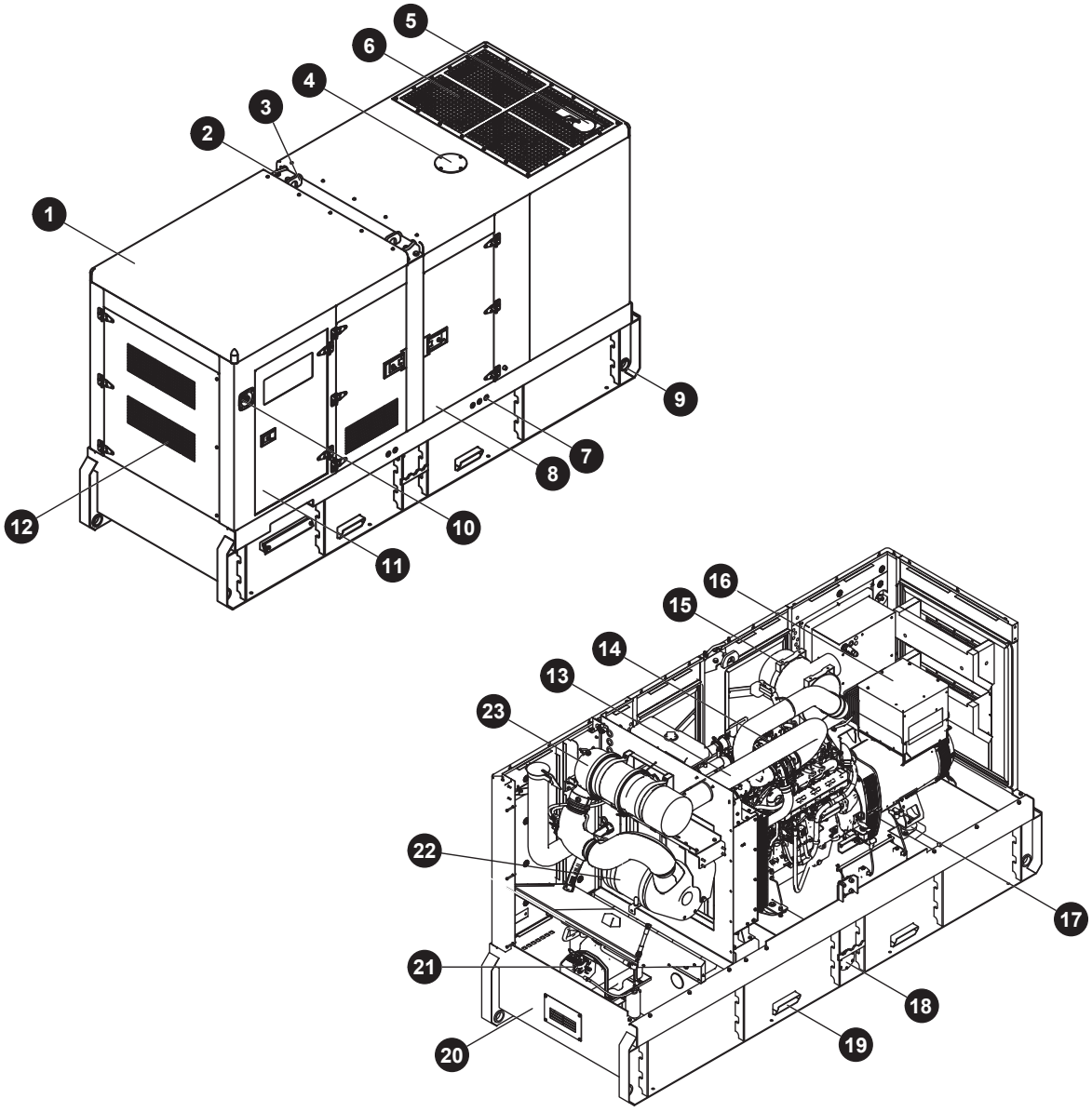
PLC-7420 Control System



PLC-7420 is an advanced control module based on microprocessor, containing all necessary functions for protection of the genset and the breaker control. It can monitor the mains supply, and automatically start the engine when the mains is abnormal. Accurately measure various operational parameters and display all values and alarms information on the LCD. In addition, the control module can automatically shut down the engine and indicate the engine failure.

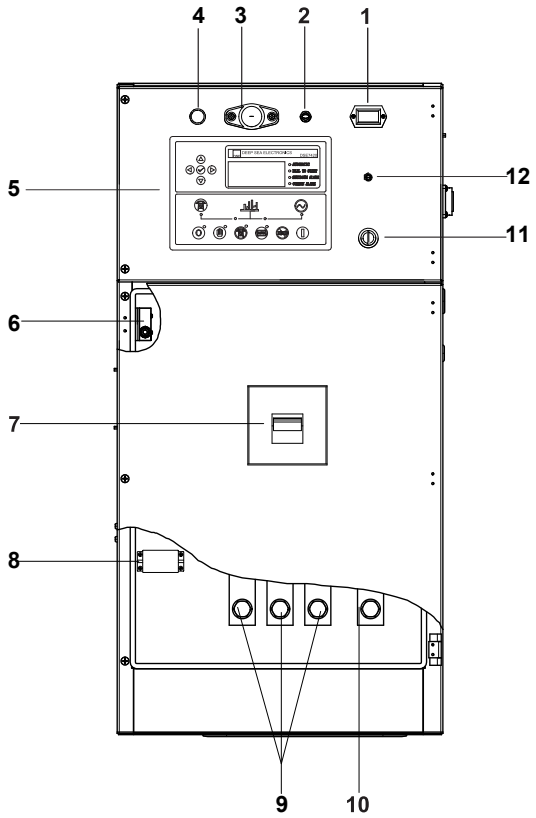
- Microprocessor control, with high stability and credibility
- Monitoring and measuring operational parameters of the mains supply and genset
- Indicating operation status, fault conditions, all parameters and alarms
- Multiple protections; multiple parameters display, like pressure, temp. etc.
- Manual, automatic and remote work mode selectable
- Real time clock for time and date display, overall runtime display, 250 log entries
- Overall power output display
- Integral speed/frequency detecting, telling status of start, rated operation, overspeed etc.
- Communication with PC via RS485 OR RS232 interface, using MODBUS protocol

4 Overall Dimensions



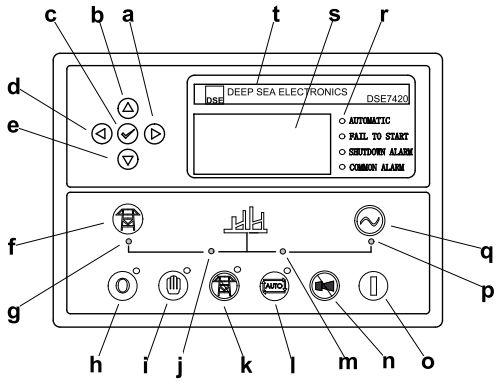
1 Soundproof canopy	9 Dragging hole	17 Vibration isolator
2 Roping lug	10 Emergency stop button	18 Fuel drain
3 Lifting lug	11 Control cabinet	19 Fork lift channel
4 Coolant water inlet	12 Air inlet	20 Base frame
5 Exhaust gas outlet	13 Exhaust plpe	21 DEF tank
6 Air outlet	14 Englne	22 SCR
7 External fuel connector	15 Alr cleaner	23 DOC
8 Access door	16 Alternator	

5 Control System



Control & field wiring cabinet

Ref.	Description
1	Time counter
2	Control panel lamp switch
3	Control panel lamp
4	Charge indicator
5	Control module
6	Limit switch
7	Main circuit breaker
8	Mains input/ remote/AMF communication connector
9	Live wire terminals
10	Neutral wire terminal
11	Key switch
12	Voltage adjusting knob



Control Panel

a	Button (next page)
b	Button (increase value / previous item)
c	Button (accept)
d	Button (previous page)
e	Button (decrease value / next item)
f	Button (transfer the load to the mains supply, when in Manual mode only)
g	Mains supply available LED
h	Stop / Reset button
i	Manual button (Manual control mode)
j	Mains supply on load LED
k	Test button (Test mode)
l	Auto button (Auto mode)
m	Genset on load LED
n	Mute/Lamp test button
o	Start button (Manual)
p	Genset available LED
q	Button (transfer the load to the genset, when in Manual mode only)
r	Alarm LED (4 alarm items)
s	LCD display
t	Control module name

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